

**Electrodeposition of n-type Cuprous Oxide Thin Films**

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Cuprous oxide ( $\text{Cu}_2\text{O}$ ) is an attractive material for solar energy applications because it is low cost, non toxic and has a direct band gap of 2 eV. It has been well established that  $\text{Cu}_2\text{O}$  is generally a p-type semiconductor material due to the Cu ion vacancies exist in the crystal lattice<sup>1-3</sup>. Among the various methods available for growing  $\text{Cu}_2\text{O}$  films, electrodeposition is attractive because it provides a low cost method for growing thin films for solar energy applications<sup>4-8</sup>. Moreover, electrodeposition of  $\text{Cu}_2\text{O}$  provides the possibility of depositing cuprous oxide thin films on conducting substrates resulting n-type photoresponse in solar cell devices<sup>4,9,10</sup>. Indeed, electrodeposition of  $\text{Cu}_2\text{O}$  in high pH aqueous depositing baths produces p-type conducting films. However, by maintaining the pH values in the range of 5.5 to 7.5 of the depositing bath,  $\text{Cu}_2\text{O}$  thin films can be potentiostatically electrodeposited in a potential domain of about 300mV, as shown in Fig. 1. Single phase  $\text{Cu}_2\text{O}$  polycrystalline films can be obtained in this potential domain and at more negative depositing potentials co-deposition of Cu is resulted. Photoresponse of a  $\text{Cu}_2\text{O}$  film electrode in a photoelectrochemical cell is shown in Fig. 2, where the photocurrent signal is n-type. This n-type behavior and the quality of the  $\text{Cu}_2\text{O}$  films produced by this technique will be presented using CV, SEM, XRD, EDX, XPS and XRF data. Further, the evidence of the existence of oxygen vacancies in the electrodeposited n-type  $\text{Cu}_2\text{O}$  films is presented. Possibility of using these n-type films in low cost solar cell devices is demonstrated by establishing the n- $\text{Cu}_2\text{O}/\text{p-Cu}_x\text{S}$  junction by sulphiding  $\text{Cu}_2\text{O}$  thin films<sup>11</sup> and the spectral response of the ITO/n- $\text{Cu}_2\text{O}/\text{p-Cu}_x\text{S}/\text{Al}$  structure is shown in Fig. 3. Implications of the results presented for low cost solar cell devices will be discussed.

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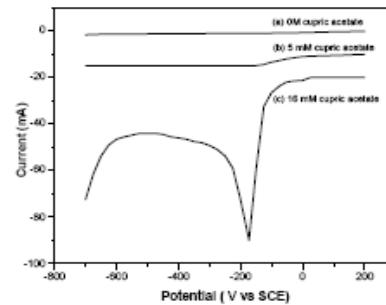


Fig.1 Current-voltage characteristics of a platinum electrode in a three electrode electrochemical cell containing 0.1 M sodium acetate and cupric acetate concentrations of (a) zero (b) 0.5 mM and (c) 16 mM.

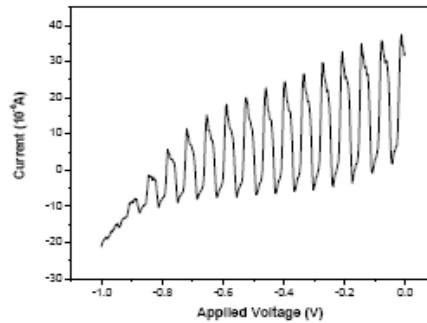


Fig. 2 Current voltage characteristics of a  $\text{Cu}_2\text{O}$  thin film electrode in a PEC cell containing 0.1 M sodium acetate solution, under chopped light illumination.

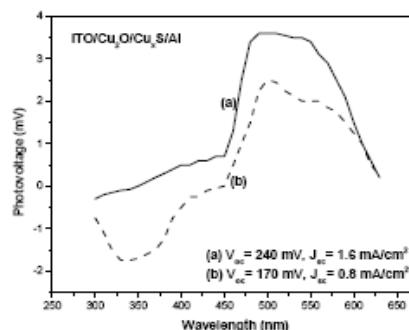


Fig.3 Spectral responses of ITO/Cu<sub>2</sub>O/Cu<sub>x</sub>S/Al solar cell structures producing different solar cell outputs (a)  $V_{oc} = 240$  mV,  $J_{sc} = 1.6$  mA/cm<sup>2</sup> and (b)  $V_{oc}=170$  mV,  $J_{sc} = 0.8$  mA/cm<sup>2</sup>.